
Recommended Developmental Criteria for Gray Iron Castings

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This Manual Part recommends developmental criteria for gray iron castings conforming to ASTM International Standard A48/A48M-22 Standard Specification for Gray Iron Castings.

The following classifications and minimum tensile strength requirements are recommended for signal purposes:

CLASS NO.	TENSILE STRENGTH minimum lb/in ²
20	20 000 (138 MPa)
25	25 000 (172 MPa)

Draft Not Yet Approved